

TECHNICAL NOTICE

FR413-00 (REV. 00)

Super Hole Spackle

Hole Spackle is recommended for the filling and leveling of imperfections, fissures, spaces left by nails and screws and also wood grain cracks. This is an ultralight product that is easy to apply, dries quickly, and corrects imperfections without cracking or shrinking. Indicated for external and internal environments for any type of water-based and solvent-based finish.

BASIC PROPERTIES

Visual aspect	White solid paste
Solids	40.00 – 52.00%
Density	0.40 – 0.60 g/cm ³
pH	7.5 – 9.0
Composition	Acrylic resin, special mineral fillers, additives and water.

APPLICATION

1. Prepare the surface by removing any and all residues in the area where the Hole Spackle will be applied;
2. Apply with a spatula suitable for the job, press lightly against the hole and level the material, avoiding any empty spaces;
3. For drying, dilution, coating and spreading rate information, see below;

Drying	Complete drying in 6 hours at 25°C and relative air humidity of 60%. The product may undergo variations depending on the thickness of the putty layer used.
Dilution	Ready-to-use product. If the putty recipient has already been opened or is slightly dry, add a spoonful of water and mix.
Number of coats	One coat
Spreading rate	Variable according to coarseness, surface preparation, application method, size and depth of imperfection to be filled out.

This information represents the best of our knowledge when this document was published. Remember that the good final result of the application of the products depends on factors that are beyond our control and that concern surface preparation and technical knowledge of the applicator. The company reserves the right to change these specifications without prior notice.

4. When leveling is carried out properly, sanding is not necessary;
5. Hole Spackling should only be used in stabilized cracks, since it is not elastic;
6. Performance depends on preparation, surface uniformity, air humidity and temperature as well as the application system used.

HANDLING

The product does not pose potential health hazards. For each installation, the user is advised to verify whether using Personal Protective Equipment (PPE) is required when dealing with any installation. For more information consult the Material Safety Data Sheet (MSDS).

PACKAGING

The Hole Spackle compound is supplied in the following packages:

- 90g bottle
- 340g bottle

STORAGE

Store in covered, cool, dry and ventilated areas. Store in the original, tightly closed package in order to ensure quality. This product has been subjected to strict quality control and, when stored correctly, it retains its initial characteristics.

EXPIRATION

The Hole Spackle is valid for 24 months after the date of manufacture, in a covered, shaded, dry and ventilated place, provided that the packaging has not been opened or damaged by chemical, physical or other external agents.

COMMENTS

The instructions contained in these specifications are based on our experience and technical knowledge; however, some factors are beyond our control as a manufacturer, such as: surface treatment, application, working conditions, etc.

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